



Process Operator

We are looking for an enthusiastic Process Operator to join the 2M Manufacturing team. Key responsibilities will include operating the production plant in a safe manner and manufacture products in line with specific requirements.

About the 2M Group of Companies

Maintaining a portfolio of Material & Life Science companies, the 2M Group of Companies is committed to delivering chemistry-based solutions for a better life today and a better world tomorrow. Headquartered in the UK, and with sites in Benelux, Brazil, China, France, Germany, Ireland, Poland and Nordic region, we export speciality chemical ingredients to customers over 90 countries.

What we offer

Job type: Full-time

Work environment: Site-based

Salary: Competitive

Location: Milton Keynes, UK

Key Responsibilities

- Be conversant and comply with all relevant Health, Safety, Environmental and GMP requirements published by the Company.
- Carry out all processes in accordance with the Company's ISO procedures and work instructions.
- Operate in a safe and responsible manner at all times.
- Be aware of and understand the Major Accident Prevention Policy (MAPP) and ensure that any responsibilities allocated under the COMAH regulations are undertaken.
- Blending of products via use of batch sheets and work instructions.
- Filling of products either by use of volumetric filling machine or by weight using weighing platforms.
- Maintain high standards of housekeeping throughout the department.
- Loading/unloading tankers of raw materials / finished goods in accordance with operating procedures.
- Unloading of raw materials, checking delivery notes against goods and purchase order.
- Put away of inwards goods as dictated by ERP system.
- Operation of FLT's incorporating counterbalance, reach and powered pallet truck.
- Sampling the QC Laboratory with representative batch samples and samples for microbiological testing.
- Carry out quality control testing of batches in line with procedures and specifications.
- Calibrate quality control equipment as and when necessary, in accordance with the calibration procedure.
- Monitor effluent plant and chemicals in line with water authority consent limits.
- Monitor water softeners and chemical dosing units feeding the boiler and cooling water system and replenish chemicals when required.
- Support the Management team / Emergency Response Team in the event of an emergency response (spillage, fire, accident / incident etc).
- Support internal 2M Manufacturing departments.
- Carry out minor maintenance work within scope of capabilities.
- Provide cover to other shift personnel when necessary
- Stock checking warehousing when necessary.

Skills, Qualifications & Experience

Essential

- Excellent oral and written communication skills.
- Should have the ability to work on own initiative or as part of a team.
- Environmental awareness.
- Time management and organisational skills.
- Flexible and adapt well to change.
- Problem solving skills.
- Strong attention to detail.
- PC literate in Word, Excel and Outlook.